

RG 1-phase solid state relays with integrated monitoring



RGS..M

RGC..M

Benefits

- **Cost savings by timely detection of failures.** Integrated monitoring for load or solid state relay malfunction provides immediate feedback to the PLC for a timely reaction to prevent non-conforming material.
- **Reduced efforts in troubleshooting.** An Alarm LED on the front façade of the solid state relay is available to indicate the problematic zone.
- **Increased machine uptime.** Integrated overvoltage protection prevents the solid state relay from breaking down due to uncontrolled transients.
- **Long lifetime.** Wire bonding technology reduces thermal and mechanical stresses of the output chips allowing a larger number of operational cycles compared to other assembly technologies.
- **Fast installation and wiring.** The RG..M is equipped with pluggable spring terminals for fast wiring of control connections.
- **Panel space savings.** Adopts the RG slimline compact platform with a minimum product width of 17.5 mm for ratings up to 30 AAC @ 40°C.
- **Accommodates UL508A requirements for Industrial Control Panels.** RGC..M is certified as a listed product and additionally all RG..M models carry a 100 kAmps Short Circuit Current Rating.

Description

The **RG..M** solid state relays incorporate monitoring functions for fast failure detection on top of the switching capability in a slim 17.5 mm platform (up to 30 AAC). Timely detection for mains loss, load loss, SSR open and short circuit, SSR internal fault and supply out range are all possible with the **RG..M** series. This range of solid state relays is equipped with an Alarm LED for visual indication of fault presence as well as an alarm transistor output for remote signalling.

The **RG..M** solid state relays are available either with integrated heatsink, **RGC..M** and without heatsink, **RGS..M**. Ratings go up to 660 VAC, 65 AAC for **RGC..M** and 90 AAC for **RGS..M**. The **RG..M** has to be supplied with a 24 VDC voltage and is controlled with a DC voltage between 4 and 32 VDC.

Specifications are noted at 25°C unless otherwise stated.

Applications

Typical applications for the **RG..M** include plastic processing machinery, packaging machines, semiconductor machines, wood manufacturing machinery and drying equipment.

The **RG..M** is the ideal solution where it is crucial to avoid re-work of processed material that may occur in case a malfunction is not detected in a timely manner. This is especially applicable in processes where a deviation in temperature control needs to be detected immediately and in temperature control processes that do not have an accurate temperature feedback as is very typical with applications using Infrared heaters.

Main features

- 1-phase zero cross solid state relay with integrated monitoring for solid state relay or load malfunction
- Normally open or normally closed alarm transistor output for remote signaling of an alarm condition
- Ratings up to 90 AAC, 660 VAC with a control voltage range of 4-32 VDC

 Order code
RGC1A D EMEnter the code entering the corresponding option instead of

| Code | Option | Description | Comments |
|--------------------------|--------|---|-----------------------------|
| R | - | | |
| G | - | Solid State Relay (RG) with integrated heatsink | |
| C | - | | |
| 1 | - | Number of poles | |
| A | - | Switching mode: zero cross | |
| <input type="checkbox"/> | 23 | Rated voltage: 230 VAC (42-265 VAC) 50/60 Hz | Applicable only for RGC..15 |
| | 60 | Rated voltage: 600 VAC (150-660 VAC) 50/60 Hz | |
| D | - | Control voltage: 4-32 VDC | |
| <input type="checkbox"/> | 15 | Rated current: 20 AAC (525 A ² s) | 17.5 mm wide, low depth |
| | 25 | Rated current: 25 AAC (1800 A ² s) | 17.5 mm wide, low depth |
| | 30 | Rated current: 30 AAC (1800 A ² s) | 22.5 mm wide |
| | 31 | Rated current: 30 AAC (6600 A ² s) | 17.5 mm wide, low depth |
| | 42 | Rated current: 43 AAC (18000 A ² s) | 35 mm wide |
| | 62 | Rated current: 65 AAC (18000 A ² s) | 70 mm wide |
| <input type="checkbox"/> | K | Screw connection for power terminals | |
| | G | Box clamp connection for power terminals | |
| E | - | Connection configuration | |
| M | - | Integrated monitoring | |

 Selection guide - versions with integrated heatsink (RGC)

| Rated voltage | Control voltage | Connection power | Maximum rated operational current @ 40°C | | | | | |
|---------------|-----------------|------------------|--|--------------------------------|--------------------------------|--------------------------------|---------------------------------|---------------------------------|
| | | | 20 AAC (525 A ² s) | 25 AAC (1800 A ² s) | 30 AAC (1800 A ² s) | 30 AAC (6600 A ² s) | 43 AAC (18000 A ² s) | 65 AAC (18000 A ² s) |
| | | | Product width | | | | | |
| 230 VAC | 4 - 32 VDC | Screw | RGC1A23D15KEM | - | - | - | - | - |
| | | Screw | RGC1A60D15KEM | RGC1A60D25KEM | RGC1A60D30KEM | RGC1A60D31KEM | - | - |
| | | Box clamp | - | - | - | - | RGC1A60D42GEM | RGC1A60D62GEM |

► Order code



RGS1A60D KEM

Enter the code entering the corresponding option instead of

| Code | Option | Description | Comments |
|--------------------------|--------|--|----------|
| R | - | | |
| G | - | Solid State Relay (RG) without heatsink | |
| S | - | | |
| 1 | - | Number of poles | |
| A | - | Switching mode: zero cross | |
| 60 | - | Rated voltage: 600 VAC (150-660 VAC) 50/60 Hz | |
| D | - | Control voltage: 4-32 VDC | |
| <input type="checkbox"/> | 50 | Rated current: 50 AAC (1800 A ² s) | |
| | 92 | Rated current: 90 AAC (18000 A ² s) | |
| K | - | Screw connection for power terminals | |
| E | - | Connection configuration | |
| M | - | Integrated monitoring | |

► Selection guide - versions without heatsink (RGS)

| Rated voltage | Control voltage | Connection power | Maximum rated operational current | |
|---------------|-----------------|------------------|-----------------------------------|------------------------------------|
| | | | 50 AAC (1800 A ² s) | 90 AAC (18000 A ² s) |
| | | | Product width | |
| | | | 17.5 mm | 17.5 mm |
| 600 VAC | 4 - 32 VDC | Screw | RGS1A60D50KEM | RGS1A60D92KEM |

► Carlo Gavazzi compatible components

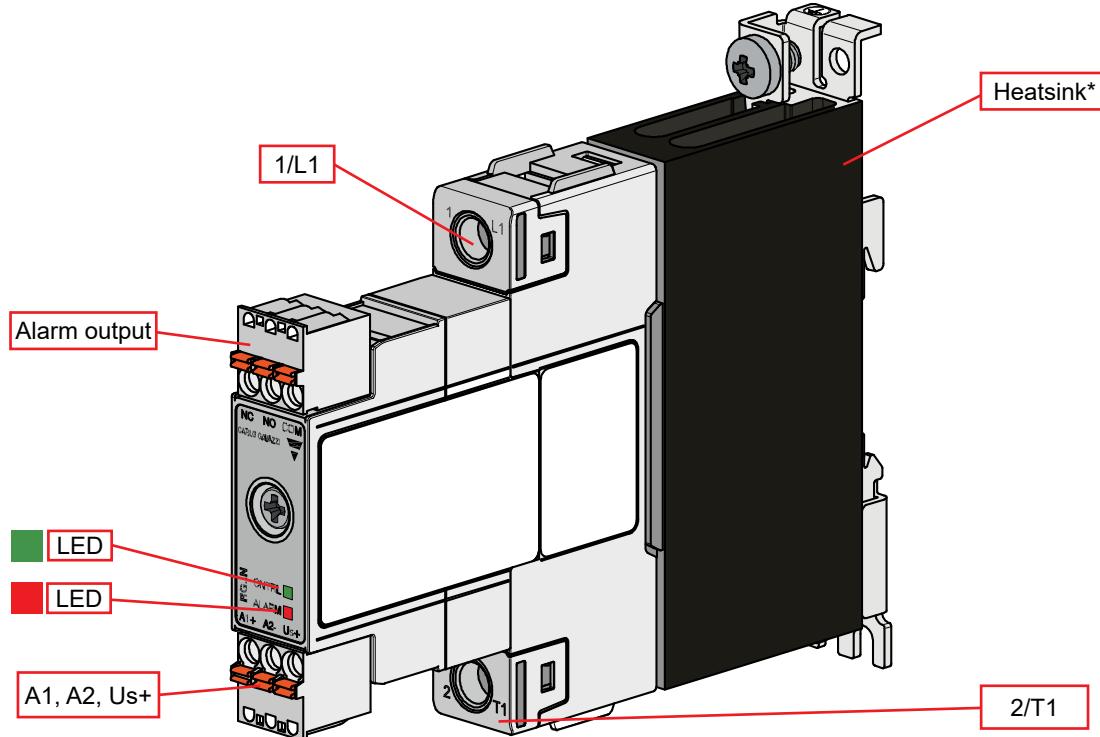
| Description | Component code | Notes |
|-------------|----------------|--|
| Plugs | RG3M15AL | Spring plug labelled 'NC NO COM' Packed x10 pcs. 1 pc. included in the RG..M packaging |
| | RG3M15CTR | Spring plug labelled 'A1+ A2- Us+'. Packed x10 pcs. 1 pc. included in the RG..M packaging |
| Heatsinks | RHS... | Heatsinks for RGS models |

► Further reading

| Information | Where to find it |
|---------------------------------------|---|
| Online heatsink selector tool for RGS | https://www.gavazziautomation.com/en-global/products/solid-state-relays/heatsink-selector-tool |

Structure

RGC..M



* integrated for RGC..M versions. RGS..M do not have an integrated heatsink

| Element | Component | Function |
|--------------|---------------------|--|
| 1/L1 | Power connection | Mains connection |
| 2/T1 | Power connection | Load connection |
| Alarm output | Transistor output | NC – Normally Closed NO – Normally Open COM - Common Max rating: 35VDC, 100mA |
| A1+, A2- | Control connection | 3-pole plug for supply (Us+) and control voltage (A1+, A2-) connection |
| Us+ | Supply connection | |
| Green LED | CONTROL indicator | Flashing – Supply (Us) ON, Control (Uc) OFF ON – Supply (Us) ON, Control (Uc) ON |
| Red LED | ALARM indicator | Indicates the presence of an Alarm condition |
| Heatsink | Integrated heatsink | Integrated for RGC..M versions RGS..M versions do not have an integrated heatsink |

Features

► General data

| | |
|---------------------------|---|
| Material | PA66 or PA6 (UL94 V0), RAL7035 Glow wire ignition temperature and Glow wire flammability index conform to EN 60335-1 requirements |
| Mounting | DIN rail (for RGC only) or panel |
| Touch Protection | IP20 |
| Overshoot Category | III, 6 kV (1.2/50 µs) rated impulse withstand voltage |
| Isolation | Input to Output: 2500 Vrms Input and Output to heatsink: 4000 Vrms |
| Weight | RGS..50: approx. 170 g RGS..92: approx. 170 g RGC..15: approx. 310 g RGC..25: approx. 310 g RGC..30: approx. 425 g RGC..31: approx. 310 g RGC..42: approx. 520 g RGC..62: approx. 1030 g |

Performance

► RGS.. Output

| | RGS..60..50 | RGS..60..92 |
|---|---|------------------------|
| Operational voltage range, Ue | 150- 660 VAC | |
| Blocking voltage | 1200 Vp | |
| Switching mode | Zero cross switching | |
| Max. operational current: AC-51 rating¹ | 50 AAC | 90 AAC |
| Operational frequency range | 50/60 Hz | |
| Power factor | > 0.9 | |
| Output protection | Integrated varistor across L1-T1 | |
| Leakage current @ rated voltage | < 5 mAAC | |
| Minimum operational current | 250 mAAC | 500 mAAC |
| Non-repetitive surge current (t=10ms) | 600 Ap | 1900 Ap |
| I²t for fusing (t=10ms), minimum | 1800 A ² s | 18000 A ² s |
| LED indication - CONTROL | CONTROL ON - Green, fully ON Supply ON - Green, flashing 0.5s ON, 0.5s OFF | |
| Critical dV/dt (@T_j init = 40°C) | 1000 V/μs | |

1. Max. rated current with suitable heatsink. Refer to RGS heatsink selection tables.

► RGC.. Output

| | RGC..23..15 | RGC..60..15 | RGC..60..25 | RGC..60..30 |
|--|---|----------------------|-----------------------|-----------------------|
| Operational voltage range, Ue | 42-265 VAC | 150- 660 VAC | | |
| Blocking voltage | 800 Vp | 1200 Vp | | |
| Switching mode | Zero cross switching | | | |
| Max. operational current: AC-51 rating @ 25°C² | 20 AAC | 20 AAC | 30 AAC | 30 AAC |
| Max. operational current: AC-51 rating @ 40°C² | 20 AAC | 20 AAC | 25 AAC | 30 AAC |
| Operational frequency range | 50/60 Hz | | | |
| Power factor | > 0.9 | | | |
| Output protection | Integrated varistor across L1-T1 | | | |
| Leakage current @ rated voltage | < 5 mAAC | | | |
| Minimum operational current | 150 mAAC | 150 mAAC | 250 mAAC | 250 mAAC |
| Non-repetitive surge current (t=10ms) | 325 Ap | 325 Ap | 600 Ap | 600 Ap |
| I²t for fusing (t=10ms), minimum | 525 A ² s | 525 A ² s | 1800 A ² s | 1800 A ² s |
| LED indication - CONTROL | CONTROL ON - Green, fully ON Supply ON - Green, flashing 0.5s ON, 0.5s OFF | | | |
| Critical dV/dt (@T_j init = 40°C) | 1000 V/μs | | | |

2. Refer to RGC current derating curves for current ratings at different surrounding temperatures.

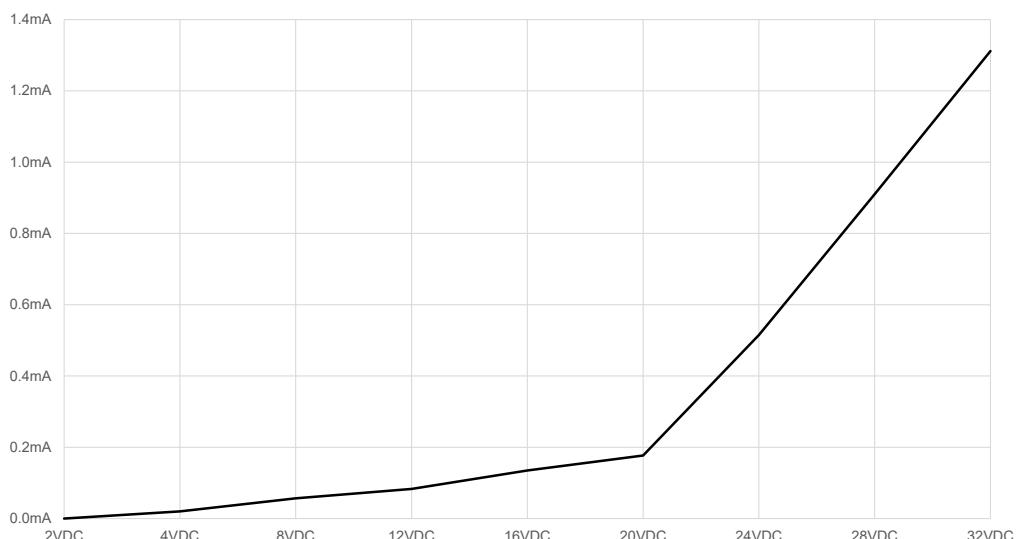
 **RGC.. Output**

| | RGC..60..31 | RGC..60..42 | RGC..60..62 |
|--|--|----------------------------------|------------------------|
| Operational voltage range, Ue | | 150- 660 VAC | |
| Blocking voltage | | 1200 Vp | |
| Switching mode | | Zero cross switching | |
| Max. operational current: AC-51 rating @ 25°C² | 30 AAC | 50 AAC | 75 AAC |
| Max. operational current: AC-51 rating @ 40°C² | 30 AAC | 43 AAC | 65 AAC |
| Operational frequency range | | 50/60 Hz | |
| Power factor | | > 0.9 | |
| Output protection | | Integrated varistor across L1-T1 | |
| Leakage current @ rated voltage | | < 5 mAAC | |
| Minimum operational current | 400 mAAC | 500 mAAC | 500 mAAC |
| Non-repetitive surge current (t=10ms) | 1150 Ap | 1900 Ap | 1900 Ap |
| I²t for fusing (t=10ms), minimum | 6600 A ² s | 18000 A ² s | 18000 A ² s |
| LED indication - CONTROL | ONTROL ON - Green, fully ON Supply ON - Green, flashing 0.5s ON, 0.5s OFF | | |
| Critical dV/dt (@Tj init = 40°C) | 1000 V/μs | | |

2. Refer to RGC current derating curves for current ratings at different surrounding temperatures.

 **Inputs**

| | |
|---|-------------------|
| Control voltage range (Uc): A1, A2 | 4-32 VDC |
| Pick-up voltage | 4 VDC |
| Drop-out voltage | 1.2 VDC |
| Maximum reverse voltage | 32 VDC |
| Maximum response time pick-up | ½ cycle |
| Response time drop-out | ½ cycle |
| Input current @ 40°C | See diagram below |

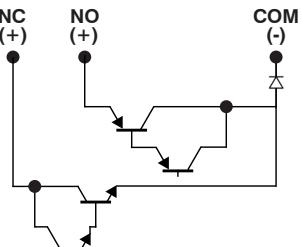
 **Input current vs. input voltage**


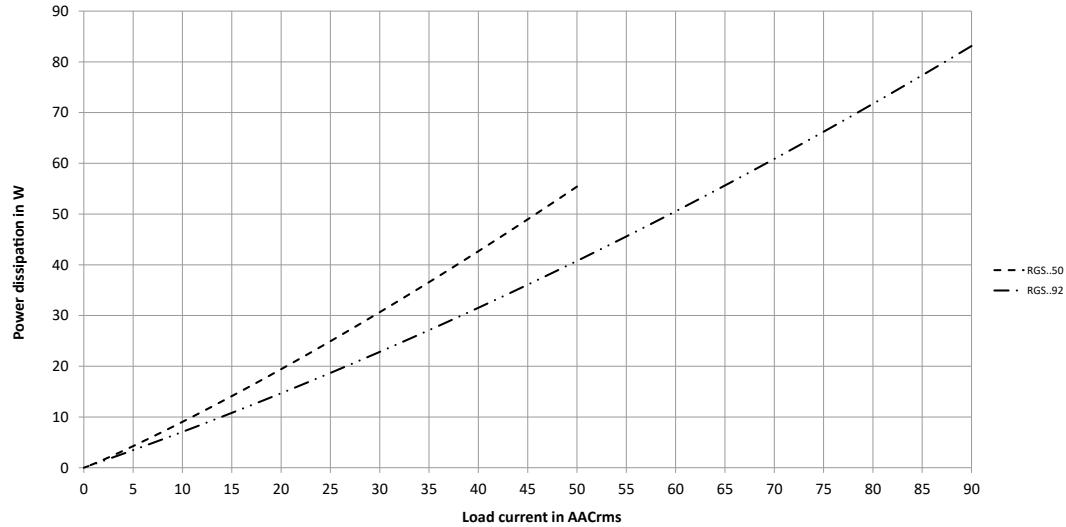
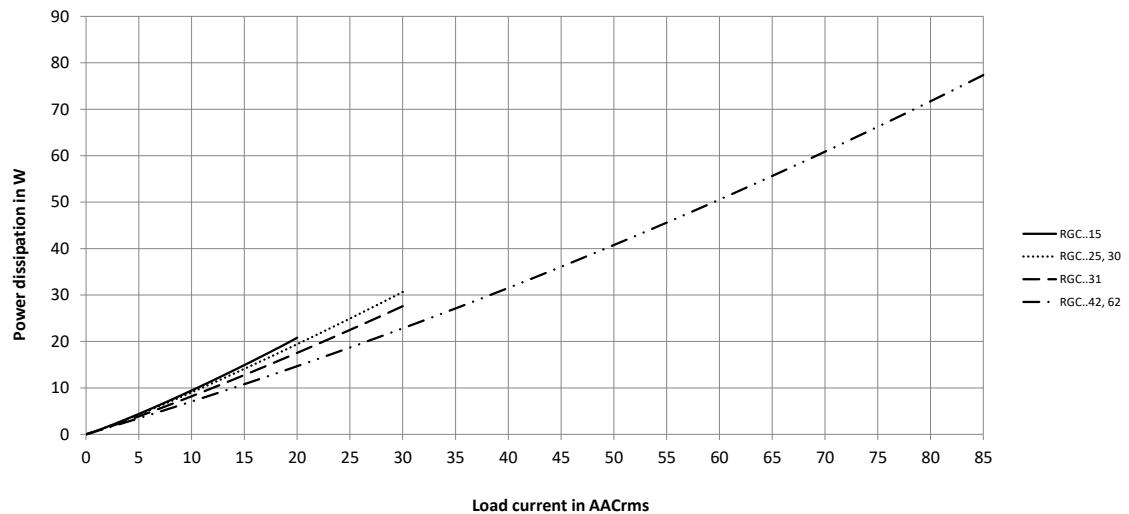

Power supply specifications

| | |
|------------------------------------|-----------------------------|
| Supply port rating, Us | 24 VDC |
| Supply voltage range, Us | 19.2 – 28.8 VDC* |
| Reverse polarity protection | Yes |
| Maximum supply current | 40 mA |
| LED Indication, Supply ON | CNTRL LED, green (flashing) |

* to be supplied by class 2 power source according to UL1310


Alarm output specifications

| | |
|----------------------|--|
| Function | Operates in case of an alarm condition present on the RG..M |
| Output type | <p>Transistor output Normally closed (NC - COM) Normally open (NO - COM)</p>  |
| Output rating | 35 VDC, 100 mA |
| Isolation | NC, NO, COM to A1+, A2-, Us+: 500 VAC |

 **Output power dissipation**
RGS..**RGC..**

 **RGS.. Heatsink selection**

Thermal resistance [°C/W] of RGS..50

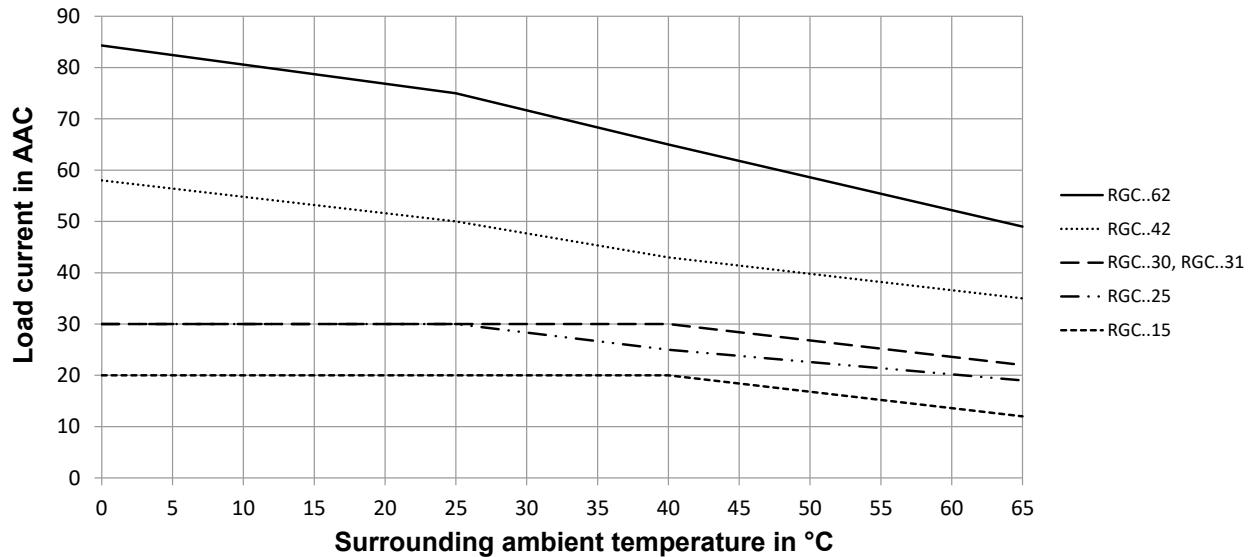
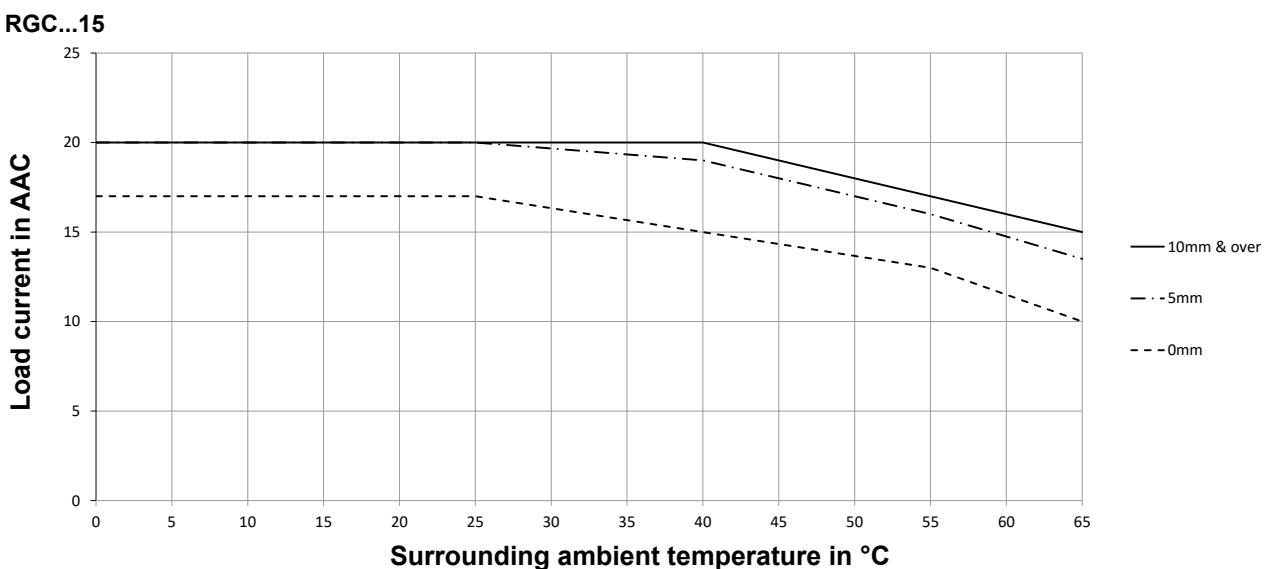
| Load current AC-51 [A] | Surrounding ambient temperature [°C] | | | | | |
|------------------------|--------------------------------------|-------|------|-------|-------|-------|
| | 20 | 30 | 40 | 50 | 60 | 65 |
| 50 | 1.60 | 1.35 | 1.11 | 0.88 | 0.66 | 0.55 |
| 45 | 1.95 | 1.65 | 1.37 | 1.10 | 0.84 | 0.71 |
| 40 | 2.41 | 2.05 | 1.71 | 1.39 | 1.08 | 0.93 |
| 35 | 3.06 | 2.61 | 2.18 | 1.78 | 1.40 | 1.22 |
| 30 | 4.01 | 3.41 | 2.86 | 2.34 | 1.85 | 1.62 |
| 25 | 5.56 | 4.69 | 3.91 | 3.19 | 2.54 | 2.23 |
| 20 | 8.46 | 7.01 | 5.76 | 4.66 | 3.69 | 3.24 |
| 15 | 15.70 | 12.40 | 9.85 | 7.74 | 5.99 | 5.22 |
| 10 | nh | nh | nh | 17.90 | 12.70 | 10.78 |
| 5 | nh | nh | nh | nh | nh | nh |

Thermal resistance [°C/W] of RGS..92

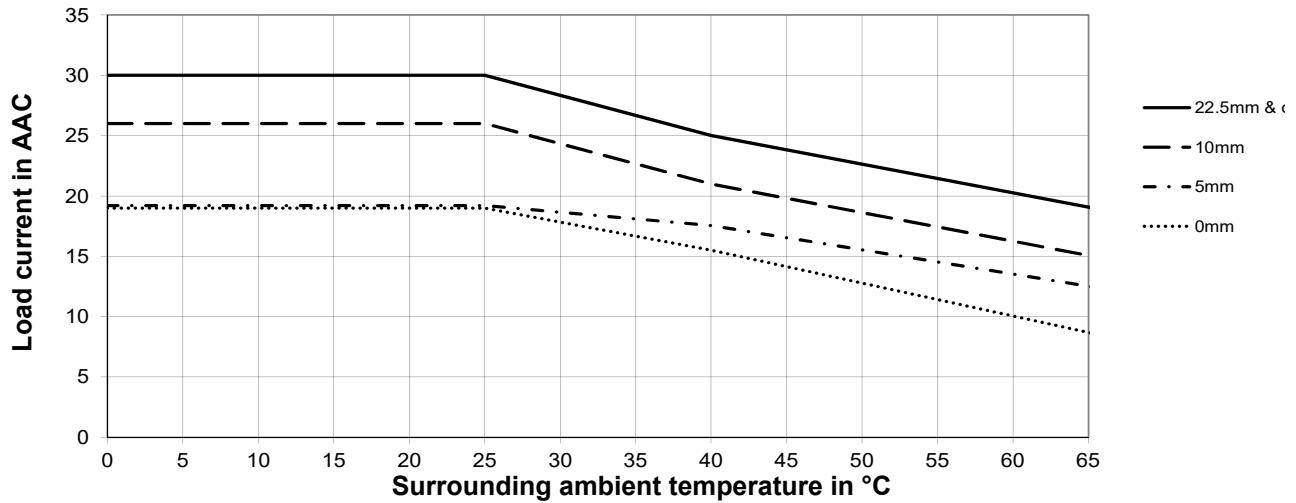
| Load current AC-51 [A] | Surrounding ambient temperature [°C] | | | | | |
|------------------------|--------------------------------------|------|------|------|------|------|
| | 20 | 30 | 40 | 50 | 60 | 65 |
| 90 | 0.66 | 0.53 | 0.41 | 0.30 | 0.18 | 0.13 |
| 81 | 0.84 | 0.69 | 0.55 | 0.41 | 0.28 | 0.22 |
| 72 | 1.07 | 0.90 | 0.73 | 0.57 | 0.41 | 0.33 |
| 63 | 1.39 | 1.18 | 0.97 | 0.77 | 0.58 | 0.48 |
| 54 | 1.86 | 1.58 | 1.31 | 1.06 | 0.81 | 0.70 |
| 45 | 2.58 | 2.19 | 1.83 | 1.49 | 1.17 | 1.01 |
| 36 | 3.85 | 3.25 | 2.71 | 2.21 | 1.75 | 1.53 |
| 27 | 6.63 | 5.48 | 4.49 | 3.62 | 2.85 | 2.50 |
| 18 | 17.2 | 12.9 | 9.91 | 7.58 | 5.75 | 4.97 |
| 9 | nh | nh | nh | nh | nh | nh |

 **RGS.. Thermal data**

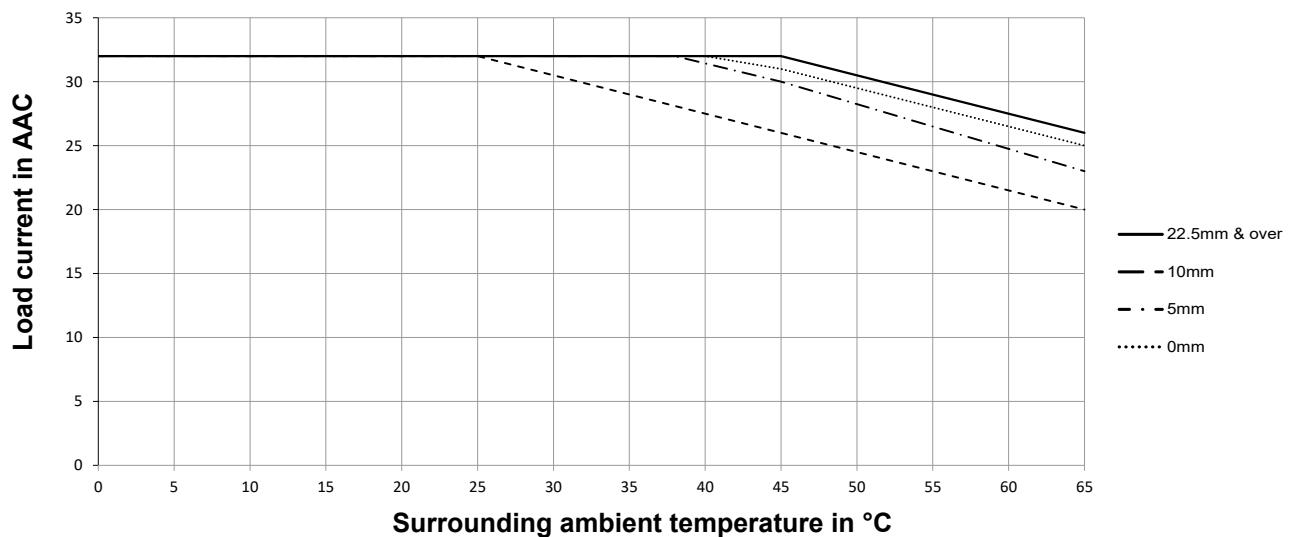
| | RGS..50 | RGS..92 |
|---|-------------|-------------|
| Max. junction temperature | 125 °C | |
| Heatsink temperature | 100 °C | |
| Junction to case thermal resistance, R_{thjc} | < 0.30 °C/W | < 0.20 °C/W |
| Case to heatsink thermal resistance, R_{thcs} | < 0.25 °C/W | |

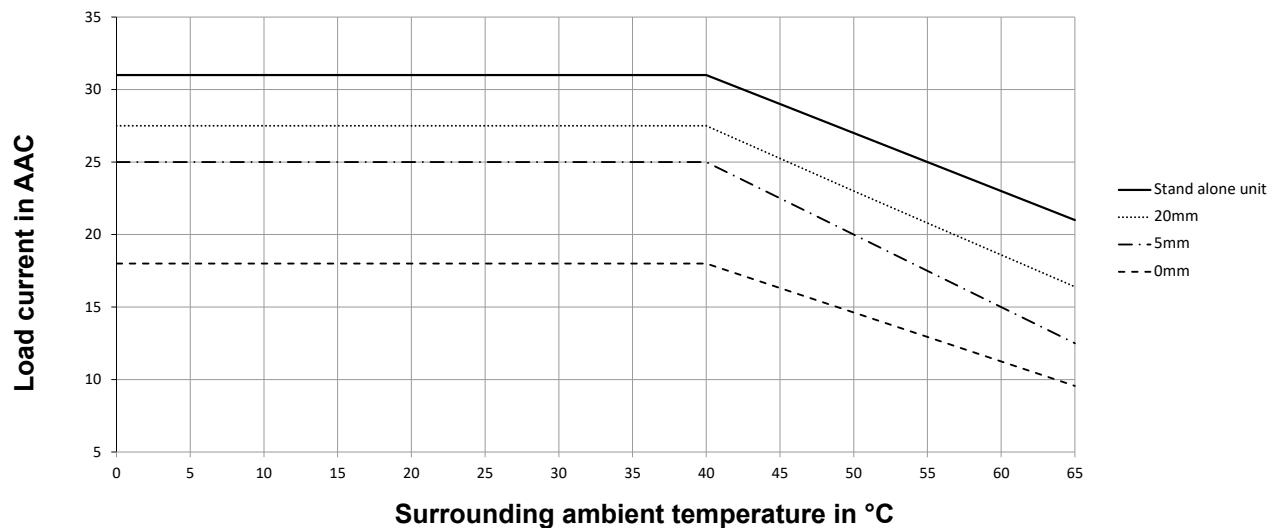
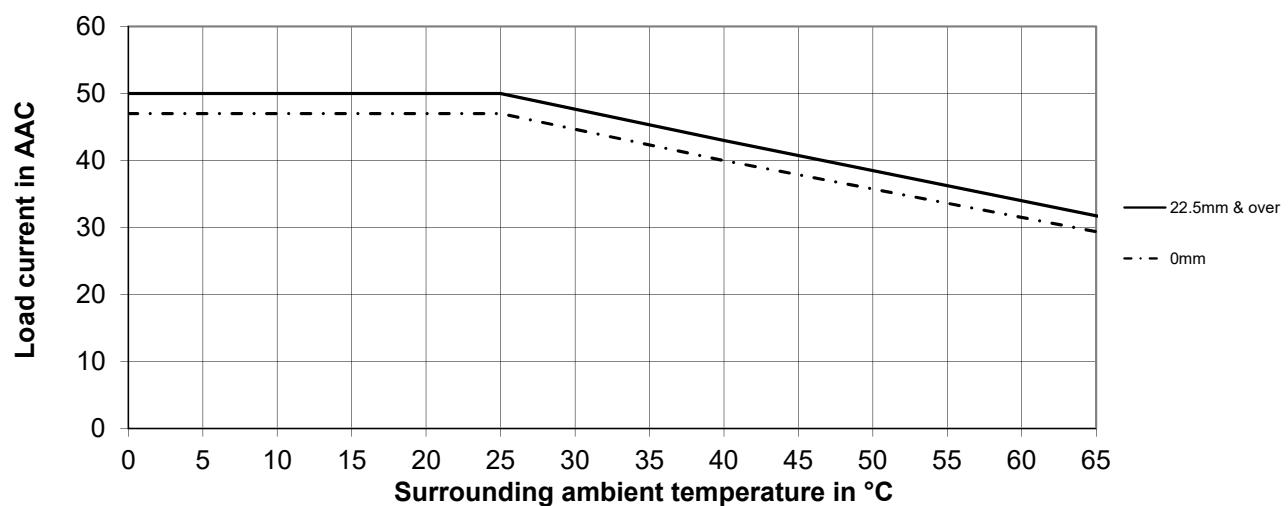
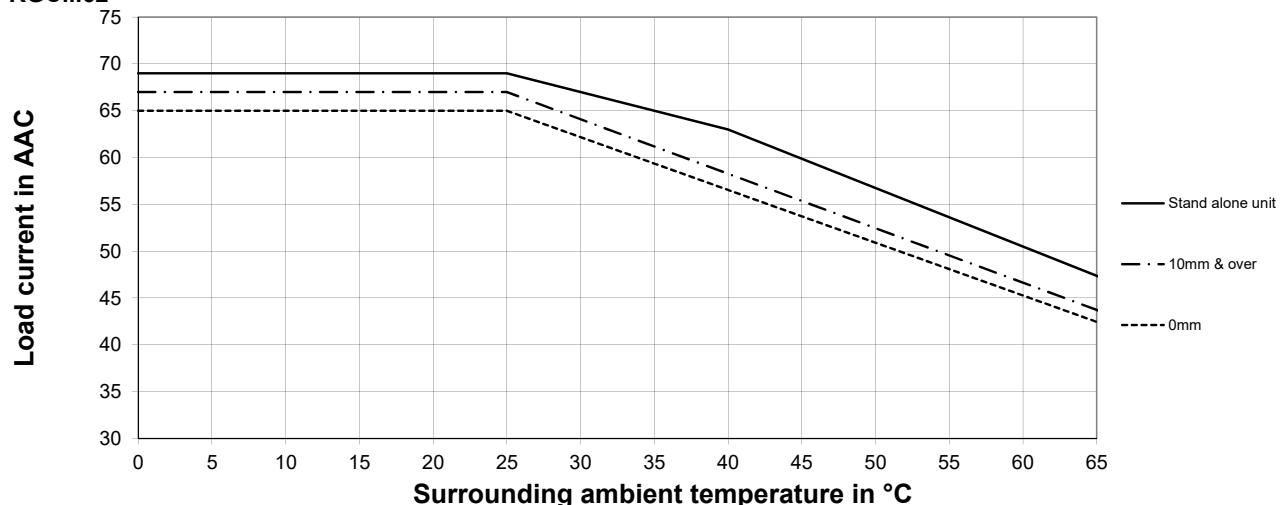
 **RGC.. Current derating**

 **RGC.. Derating vs spacing**


RGC...25



RGC...30



 **RGC.. Derating vs spacing**
RGC..31**RGC..42****RGC..62**


Compatibility and conformance

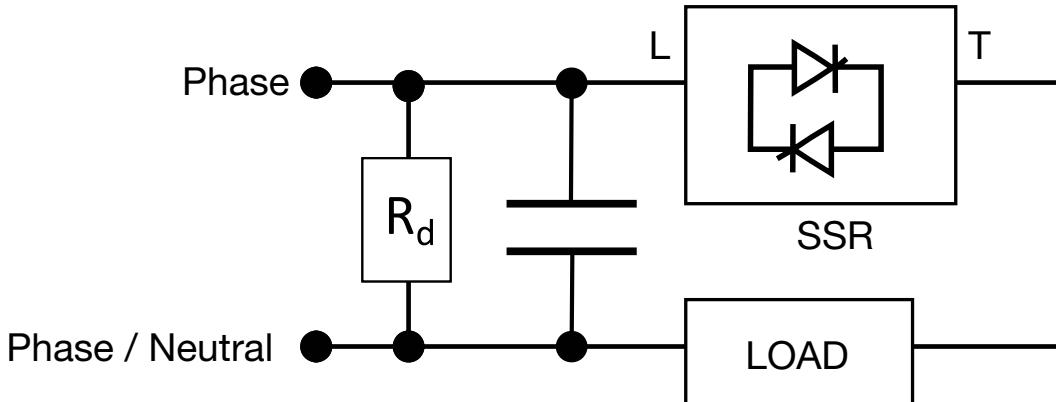
| | | | | | | |
|--|---|-------------------------------|--|--------|--|--|
| Approvals | RGC:     | | | | | |
| | RGS:      | | | | | |
| Standards compliance | RGC: | | | RGS: | | |
| | LVD: | EN 60947-4-3 | | LVD: | EN 60947-4-3 | |
| | EMCD: | EN 60947-4-3 | | EMCD: | EN 60947-4-3 | |
| | EE: | EN 60947-4-3 | | EE: | EN 60947-4-3 | |
| | EMC: | EN 60947-4-3 | | EMC: | EN 60947-4-3 | |
| | UL: | UL508 (E172877), NMFT | | cURus: | UL508 Recognised (E172877), NMFT2, NMFT8 | |
| | CUL: | C22.2 No. 14 (E172877), NMFT7 | | CSA: | C22.2 No. 14 (204075) | |
| UL short circuit current rating | 100 kArms (refer to short circuit current section, Type 1 – UL508) | | | | | |

| Electromagnetic compatibility (EMC) - Immunity | |
|---|---|
| Electrostatic discharge (ESD) | EN/IEC 61000-4-2 8 kV air discharge, 4 kV contact (PC1) |
| Radiated radio frequency | EN/IEC 61000-4-3 10 V/m, from 80 MHz to 1 GHz (PC1) 10 V/m, from 1.4 to 2 GHz (PC1) 3 V/m, from 2 to 2.7 GHz (PC1) |
| Electrical fast transient (burst) | EN/IEC 61000-4-4 Output: 2 kV, 5 kHz & 100 kHz (PC1) Input: 1 kV, 5 kHz & 100 kHz (PC2) |
| Conducted radio frequency³ | EN/IEC 61000-4-6 10V/m, from 0.15 to 80 MHz (PC1) |
| Electrical surge | EN/IEC 61000-4-5 Output, line to line: 1 kV (PC2) Output, line to earth: 2 kV (PC2) Input, line to line: 1.1 kV (PC2) Input, line to earth: 2.2 kV (PC2) Signal, line to line: 500V (PC1) Signal, line to earth: 500 V (PC1) NC, NO, COM, line to line: 500 V (PC1) NC, NO, COM, line to earth: 500 V (PC1) |
| Voltage dips | EN/IEC 61000-4-11 0% for 0.5, 1 cycle (PC2) 40% for 10 cycles (PC2) 70% for 25 cycles (PC2) 80% for 250 cycles (PC2) |
| Voltage interruptions | EN/IEC 61000-4-11 0% for 5000ms (PC2) |

3. External Power Supply & Control inputs must be installed together to maintain products susceptibility to Radio Interference. Alarm output lines (NO NC COM) must be installed together to maintain products susceptibility to Radio Interference.

| Electromagnetic compatibility (EMC) - Emissions | |
|---|--|
| Radio interference field emission (radiated) | EN/IEC 55011 Class A: from 30 to 1000 MHz |
| Radio interference voltage emissions (conducted) | EN/IEC 55011 Class A: from 0.15 to 30 MHz (External filter may be required - refer to Filtering section) |

► Filter connection diagram



$$R_d = 1M\Omega, 0.5W$$

► Filtering

| Part number | Suggested filter for EN 55011 Class A compliance | Maximum heater current [AAC] |
|-------------|--|------------------------------|
| RGS..50 | 330 nF / xxx V / X1 | 45 A |
| RGS..92 | 680 nF / xxx V / X1 | 65 A |
| RGC..15 | 100 nF / xxx V / X1 | 20 A |
| RGC..25 | 220 nF / xxx V / X1 | 25 A |
| RGC..30 | 220 nF / xxx V / X1 | 30 A |
| RGC..31 | 330 nF / xxx V / X1 | 30 A |
| RGC..42 | 330 nF / xxx V / X1 | 40 A |
| RGC..62 | 680 nF / xxx V / X1 | 65 A |

xxx = 275 for RGC1A23...

xxx = 760 for RGS1A60..., RGC1A60...

Note:

- Control input lines must be installed together to maintain products' susceptibility to Radio Frequency interference.
- Use of AC solid state relays may, according to the application and the load current, cause conducted radio interferences. Use of mains filters may be necessary for cases where the user must meet E.M.C requirements. The capacitor values given inside the filtering specification tables should be taken only as indications, the filter attenuation will depend on the final application.
- Performance Criteria 1 (PC1): No degradation of performance or loss of function is allowed when the product is operated as intended.
- Performance Criteria 2 (PC2): During the test, degradation of performance or partial loss of function is allowed. However when the test is complete the product should return operating as intended by itself.
- Performance Criteria 3 (PC3): Temporary loss of function is allowed, provided the function can be restored by manual operation of the controls.


Environmental specifications

| | |
|------------------------------|--|
| Operating temperature | -20 to +65 °C (-4 to +149 °F) |
| Storage temperature | -40 to +100 °C (-40 to +212 °F) |
| Relative humidity | 95% non-condensing @ 40°C |
| Pollution degree | 2 |
| Installation altitude | 0-1000 m. Above 1000 m derate linearly by 1% of FLC per 100m up to a maximum of 2000 m |
| Vibration resistance | 2g / axis (2-100Hz, IEC60068-2-6, EN 50155) |
| Impact resistance | 15/11 g/ms (EN 50155) |
| EU RoHS compliant | Yes |
| China RoHS |  |

The declaration in this section is prepared in compliance with People's Republic of China Electronic Industry Standard SJ/T11364-2014: Marking for the Restricted Use of Hazardous Substances in Electronic and Electrical Products.

| Part Name | Toxic or Harardous Substances and Elements | | | | | |
|---|--|--------------|--------------|------------------------------|--------------------------------|---------------------------------------|
| | Lead (Pb) | Mercury (Hg) | Cadmium (Cd) | Hexavalent Chromium (Cr(VI)) | Polybrominated biphenyls (PBB) | Polybrominated diphenyl ethers (PBDE) |
| Power Unit Assembly | x | o | o | o | o | o |
| O: Indicates that said hazardous substance contained in homogeneous materials for this part are below the limit requirement of GB/T 26572. | | | | | | |
| X: Indicates that said hazardous substance contained in one of the homogeneous materials used for this part is above the limit requirement of GB/T 26572. | | | | | | |

这份申明根据中华人民共和国电子工业标准
SJ/T11364-2014 : 标注在电子电气产品中限定使用的有害物质

| 零件名称 | 有毒或有害物质与元素 | | | | | |
|-----------------------------------|------------|--------|--------|--------------|-------------|--------------|
| | 铅 (Pb) | 汞 (Hg) | 镉 (Cd) | 六价铬 (Cr(VI)) | 多溴化联苯 (PBB) | 多溴联苯醚 (PBDE) |
| 功率单元 | x | o | o | o | o | o |
| O:此零件所有材料中含有的该有害物低于GB/T 26572的限定。 | | | | | | |
| X:此零件某种材料中含有的该有害物高于GB/T 26572的限定。 | | | | | | |

► Mode of operation

The RG..M has integrated monitoring circuitry that can detect the status of the mains, load, and Solid State relay (SSR) status. The fault conditions that can be detected with the RG..M include:

- System fault (mains loss, load loss, SSR open circuit, SSR short circuit)
- Supply out of range
- Internal error

In case of a fault condition, a transistor alarm output is available through terminals NO, NC, COM for remote signalling. Alarm visual indication is provided by a flashing red LED. The flash rate of the red LED gives an indication of the type of alarm condition detected (See 'LED Indicators' and 'Alarm Management' sections for further details).

| | Supply Voltage, Us+ loss | Supply Voltage, Us+ out of range | Normal operation, SSR OFF | Normal operation, SSR ON |
|---|--------------------------|----------------------------------|---------------------------|--------------------------|
| Line Voltage; 1L1 | | | | |
| Load Voltage; 2T1 | | | | |
| Load Current | | | | |
| Control Voltage; A1+, A2- | █ | █ | | |
| Supply Voltage; Us+ | | | | |
| Green LED (control & supply) | | | | |
| Red LED (alarm) | | | | |
| Alarm Output (NC); NC, COM | | Open | | |
| Alarm Output (NO); NO, COM | Open | | Open | Open |

System Fault Alarm:

System fault alarm is indicated by 2 flashes of the red LED and includes the scenarios indicated below.

| | Mains loss | Load loss | SSR short circuit | SSR open circuit |
|---|------------|-----------|-------------------|------------------|
| Line Voltage; 1L1 | | | | |
| Load Voltage; 2T1 | | | | |
| Load Current | | | | |
| Control Voltage; A1+, A2- | █ | █ | | |
| Supply Voltage; Us+ | | | | |
| Green LED (control & supply) | | | | |
| Red LED (alarm) | | | | |
| Alarm Output (NC); NC, COM | Open | Open | Open | Open |
| Alarm Output (NO); NO, COM | | | | |

Mains loss:

The mains loss alarm is issued if the mains voltage is missing from terminal L1 for more than 100ms⁴. The alarm resets automatically once the mains voltage is restored and is present on terminal L1 for more than 100ms.

Load loss:

Detection of load loss is possible both with control voltage ON and control voltage OFF. This alarm is issued in the absence of a load termination or an open load on terminal T1 exceeding 100ms⁴. The minimum duty cycle at which a load loss can be detected is ½ cycle ON, ½ cycle OFF. The fault condition is automatically restored once the fault is cleared.

Short circuit:

This condition is detected when the SSR output remains ON for more than 250ms without control voltage. In case of a self-recovery, the SSR will automatically reset. During an SSR short circuit condition, the SSR output is ON unintentionally.

Open circuit:

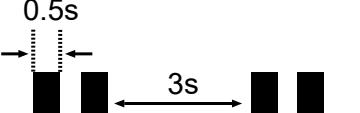
This alarm is issued when the SSR does not switch ON within 250ms from when control voltage is applied.

4. On start up reaction and recovery times may be longer (<200 ms)

► LED indicators

| | | |
|--------------|---|--|
| CNTRL | Green  | ON: Supply ON, Control ON Flashing: Supply ON, Control OFF OFF: Supply OFF, Control OFF |
| ALARM | Red  | ON: Fully ON or flashing when alarm condition is present. Refer to Alarm Management section |
| | | OFF: No alarm condition |

► Alarm management

| Alarm condition present | <ul style="list-style-type: none"> The state of the Red LED of the RG..M is ON with a specific flashing rate Alarm output operates | |
|--------------------------------|--|---|
| Alarm types | No. of flashes | Description of fault |
| | 100% ON | SSR Internal error |
| | 2 | System fault (mains loss, load loss, SSR open circuit or SSR short circuit) |
| | 3 | Supply out of range (Typical < 18 VDC or > 30 VDC) |
| Flashing rate |  | |

► Short circuit protection

Protection Co-ordination, Type 1 vs Type 2:

Type 1 protection implies that after a short circuit, the device under test will no longer be in a functioning state. In Type 2 co-ordination the device under test will still be functional after the short circuit. In both cases, however the short circuit has to be interrupted. The fuse between enclosure and supply shall not open. The door or cover of the enclosure shall not be blown open. There shall be no damage to conductors or terminals and the conductors shall not separate from terminals. there shall be no breakage or cracking of insulating bases to the extent that the integrity of the mounting of live parts is impaired. Discharge of parts or any risk of fire shall not occur.

The product variants listed in the table hereunder are suitable for use on a circuit capable of delivering not more than 100,000 Arms Symmetrical Amperes, 600 Volts maximum when protected by fuses. Tests at 100,000A were performed with Class J fuses, fast acting; please refer to the table below for maximum allowed ampere rating of the fuse. Use fuses only.

Tests with Class J fuses are representative of Class CC fuses.

Protection co-ordination Type 1 according to UL 508

| Part No. | Prospective short circuit current [kArms] | Max fuse size [A] | Class | Voltage [VAC] |
|--|---|-------------------|---------|---------------|
| RGS..50 RGC..15, RGC..25, RGC..30, RGC..31 | 100 | 30 | J or CC | max. 600 |
| RGS..92 RGC..42, RGC..62 | 100 | 80 | J | max. 600 |

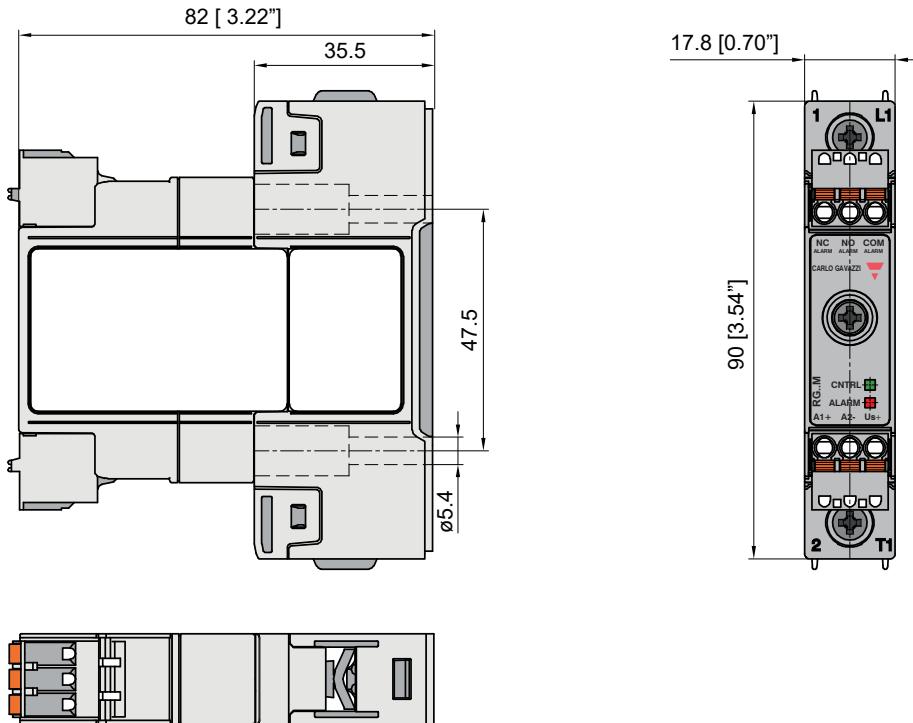
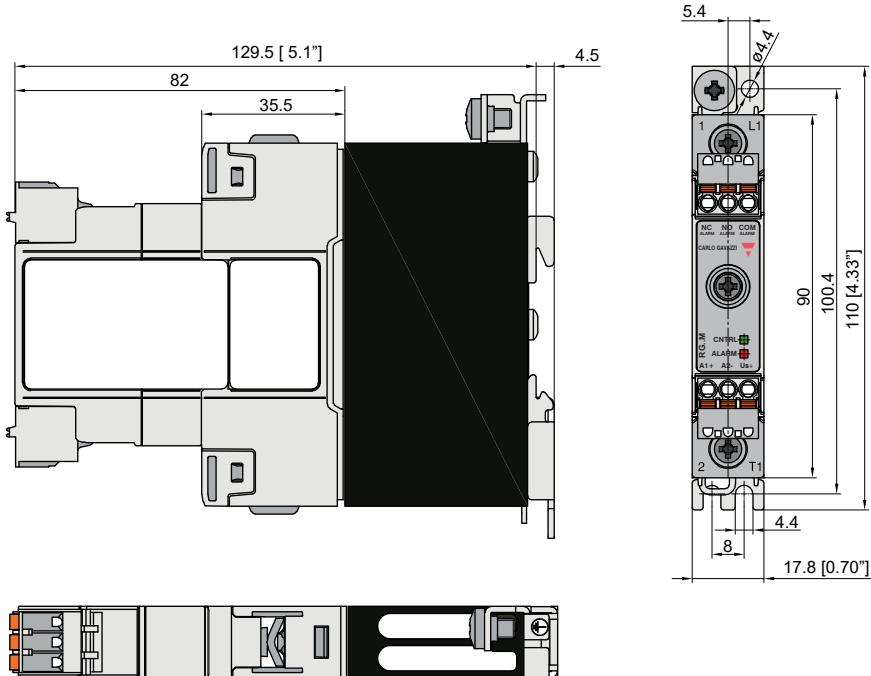
Protection co-ordination Type 2 with semiconductor fuses

| Part No. | Prospective short circuit current [kArms] | Ferraz Shawmut | | Siba | | Voltage [VAC] |
|--------------------|---|-------------------|--------------------------|-------------------|---------------|---------------|
| | | Max fuse size [A] | Part number | Max fuse size [A] | Part number | |
| RGC..15 | 10 | 25 | 6.9xx CP GRC 14x51 /25 | 32 | 50 142 06.32 | max. 600 |
| | 100 | 25 | 6.9xx CP GRC 14x51 /25 | 32 | 50 142 06.32 | max. 600 |
| RGC..25 RGC..30 | 10 | 40 | 6.9xx CP GRC 22x58 /40 | 32 | 50 142 06.32 | max. 600 |
| | 100 | 40 | 6.9xx CP GRC 22x58 /40 | 32 | 50 142 06.32 | max. 600 |
| RGC..42 | 10 | 63 | 6.9xx CP URC 14x51 /63 | 80 | 50 194 20.80 | max. 600 |
| | 10 | 70 | A70QS70-4 | 80 | 50 194 20.80 | max. 600 |
| | 100 | 63 | 6.9xx CP URC 14x51 /63 | 80 | 50 194 20.80 | max. 600 |
| | 100 | 70 | A70QS70-4 | 80 | 50 194 20.80 | max. 600 |
| RGC..62 | 10 | 100 | 6.9xx CP GRC 22x58 /100 | 100 | 50 194 20.100 | max. 600 |
| | 10 | 100 | A70QS100-4 | 100 | 50 194 20.100 | max. 600 |
| | 100 | 100 | 6.621 CP URGD 27x60 /100 | 100 | 50 194 20.100 | max. 600 |
| | 100 | 100 | A70QS100-4 | 100 | 50 194 20.100 | max. 600 |
| RGS..50 | 10 | 80 | 6.621 CP URQ 27x60 /80 | 50 | 50 142 06.50 | max. 660 |
| | 10 | 70 | A70QS70-4 | 50 | 50 142 06.50 | max. 660 |
| | 100 | 80 | 6.621 CP URQ 27x60 /80 | 50 | 50 142 06.50 | max. 660 |
| | 100 | 70 | A70QS70-4 | 50 | 50 142 06.50 | max. 660 |
| RGS..92 | 10 | 125 | 6.621 CP URD 22x58 /125 | 125 | 50 194 20.125 | max. 660 |
| | 10 | 125 | A70QS125-4 | 125 | 50 194 20.125 | max. 660 |
| | 100 | 125 | 6.621 CP URD 22x58 /125 | 125 | 50 194 20.125 | max. 660 |
| | 100 | 125 | A70QS125-4 | 125 | 50 194 20.125 | max. 660 |

| Protection co-ordination Type 2 with Minature Circuit Breakers (M.C.B.s) | | | | |
|--|--|--|---|---|
| Solid State Relay type | ABB Model no. for Z - type M. C. B. (rated current) | ABB Model no. for B - type M. C. B. (rated current) | Wire cross sectional area [mm ²] | Minimum length of Cu wire conductor [m] ⁵ |
| RGC..15 (525 A ² s) | 1-pole S201 - Z4 (4 A) S201 - Z6 UC (6 A) | S201 - B2 (2 A) S201 - B2 (2 A) | 1.0 1.0 1.5 | 21.0 21.0 31.5 |
| RGS..50 RGC..25, RGC..30 (1800 A ² s) | 1-pole S201 - Z10 (10 A) | S201-B4 (4 A) | 1.0 1.5 2.5 | 7.6 11.4 19.0 |
| | S201 - Z16 (16 A) | S201-B6 (6 A) | 1.0 1.5 2.5 4.0 | 5.2 7.8 13.0 20.8 |
| | S201 - Z20 (20 A) | S201-B10 (10 A) | 1.5 2.5 | 12.6 21.0 |
| | S201 - Z25 (25 A) | S201-B13 (13 A) | 2.5 4.0 | 25.0 40.0 |
| | 2-pole S202 - Z25 (25 A) | S202-B13 (13 A) | 2.5 4.0 | 19.0 30.4 |
| RGC..31 (6600 A ² s) | 1-pole S201 - Z20 (20 A) | S201-B10 (10 A) | 1.5 2.5 4.0 | 4.2 7.0 11.2 |
| | S201 - Z32 (32 A) | S201-B16 (16 A) | 2.5 4.0 6.0 | 13.0 20.8 31.2 |
| | 2-pole S202 - Z20 (20 A) | S202-B10 (10 A) | 1.5 2.5 4.0 | 1.8 3.0 4.8 |
| | S202 - Z32 (32 A) | S202-B16 (16 A) | 2.5 4.0 6.0 10.0 | 5.0 8.0 12.0 20.0 |
| | S202 - Z50 (50 A) | S202-B25 (25 A) | 4.0 6.0 10.0 | 14.8 22.2 37.0 |
| RGS..92 RGC..42, RGC..62 (18000 A ² s) | 1-pole S201 - Z32 (32 A) | S201-B16 (16 A) | 2.5 4.0 6.0 | 3.0 4.8 7.2 |
| | S201 - Z50 (50 A) | S201-B25 (25 A) | 4.0 6.0 10.0 16.0 | 4.8 7.2 12.0 19.2 |
| | S201 - Z63 (63 A) | S201-B32 (32 A) | 6.0 10.0 16.0 | 7.2 12.0 19.2 |

5. Between MCB and Load (including return path which goes back to the mains)

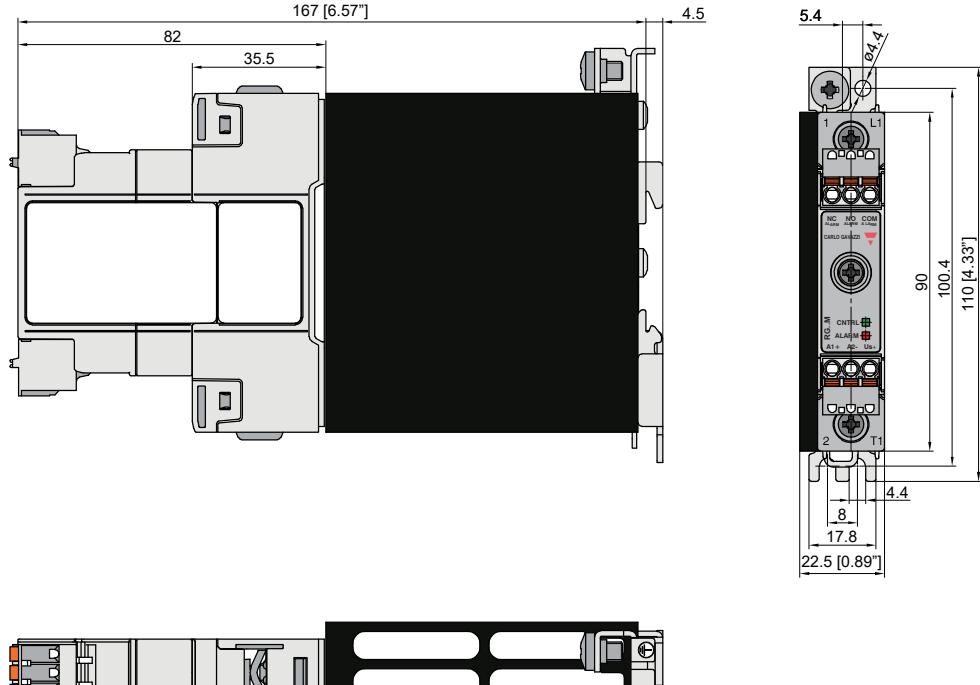
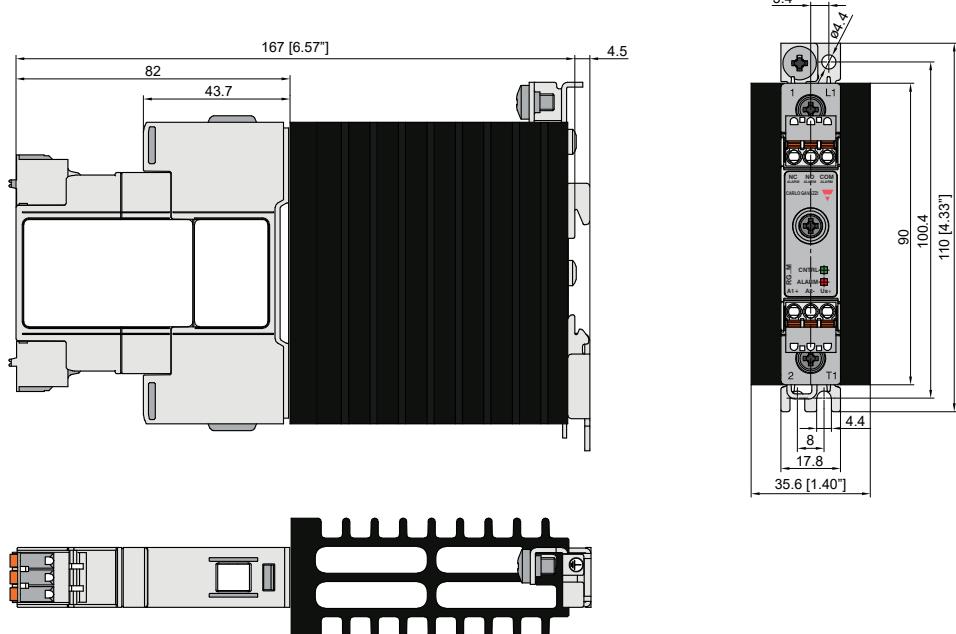
Note: A prospective current of 6 kA and a 230 / 400 V power supply is assumed for the above suggested specifications. For cables with different cross section than those mentioned above please consult Carlo Gavazzi's Technical Support Group.

 **Dimensions**
RGS..KEM**RGC..15KEM, RGC..25KEM, RGC..31KEM**

Housing width tolerance +0.5mm, -0mm as per DIN 43880.

All other tolerances +/- 0.5mm.

Dimensions in mm.

 **Dimensions**
RGC...30KEM**RGC..42GEM**

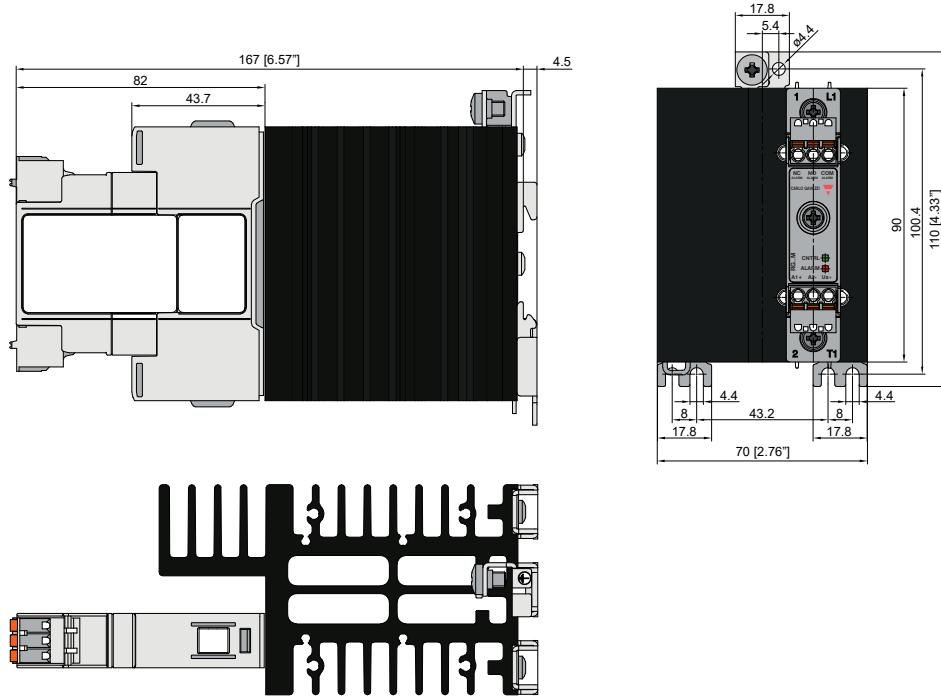
Housing width tolerance +0.5mm, -0mm as per DIN 43880.

All other tolerances +/- 0.5mm.

Dimensions in mm.

 Dimensions

RGC..62GEM

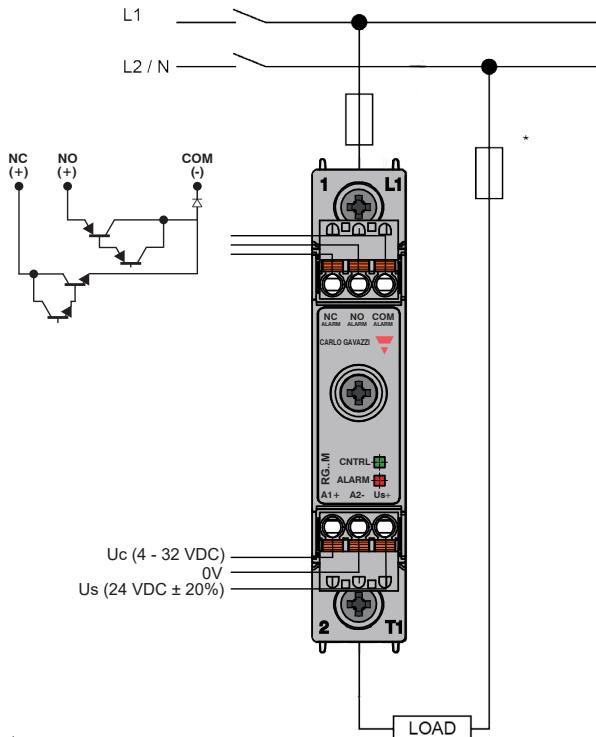


Housing width tolerance +0.5mm, -0mm as per DIN 43880.

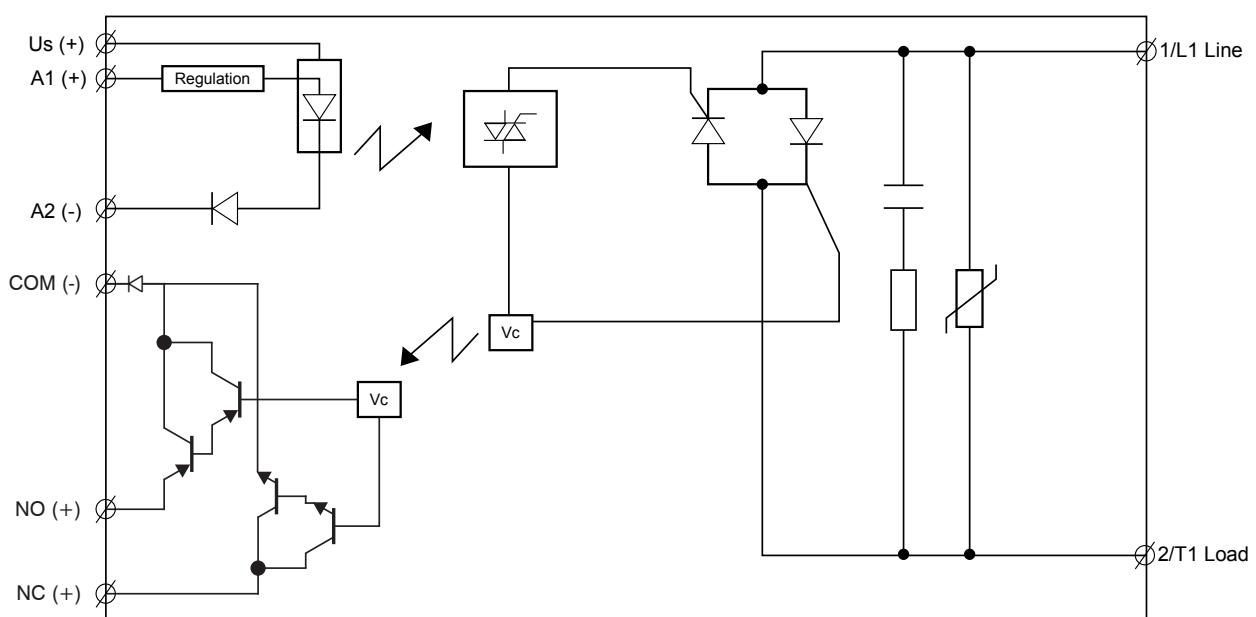
All other tolerances +/- 0.5mm.

Dimensions in mm.

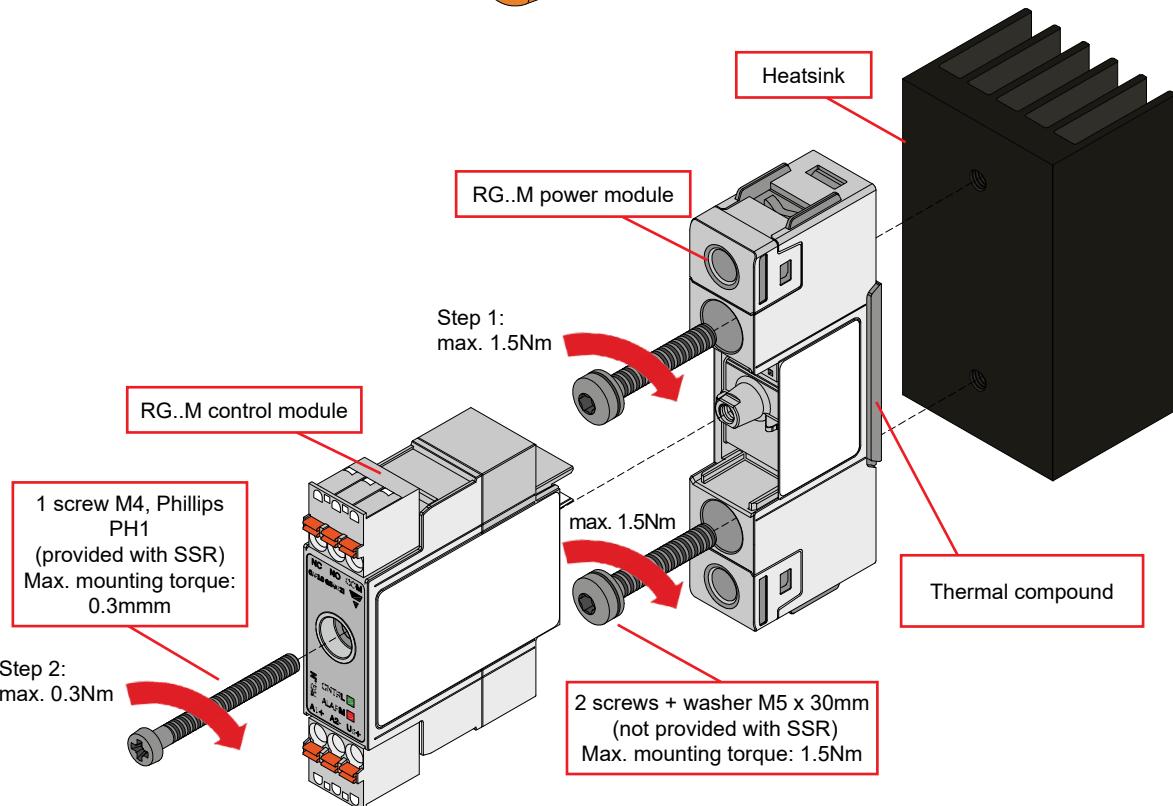
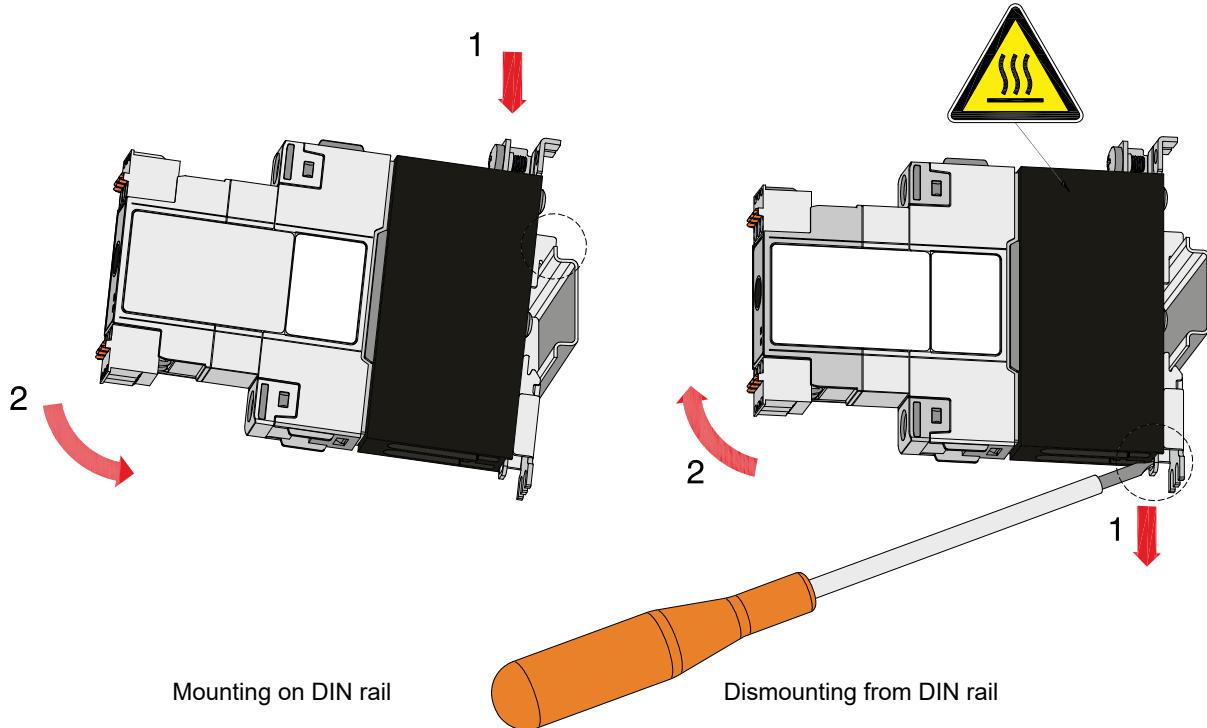
Connection diagram



► Functional diagram



► Mounting

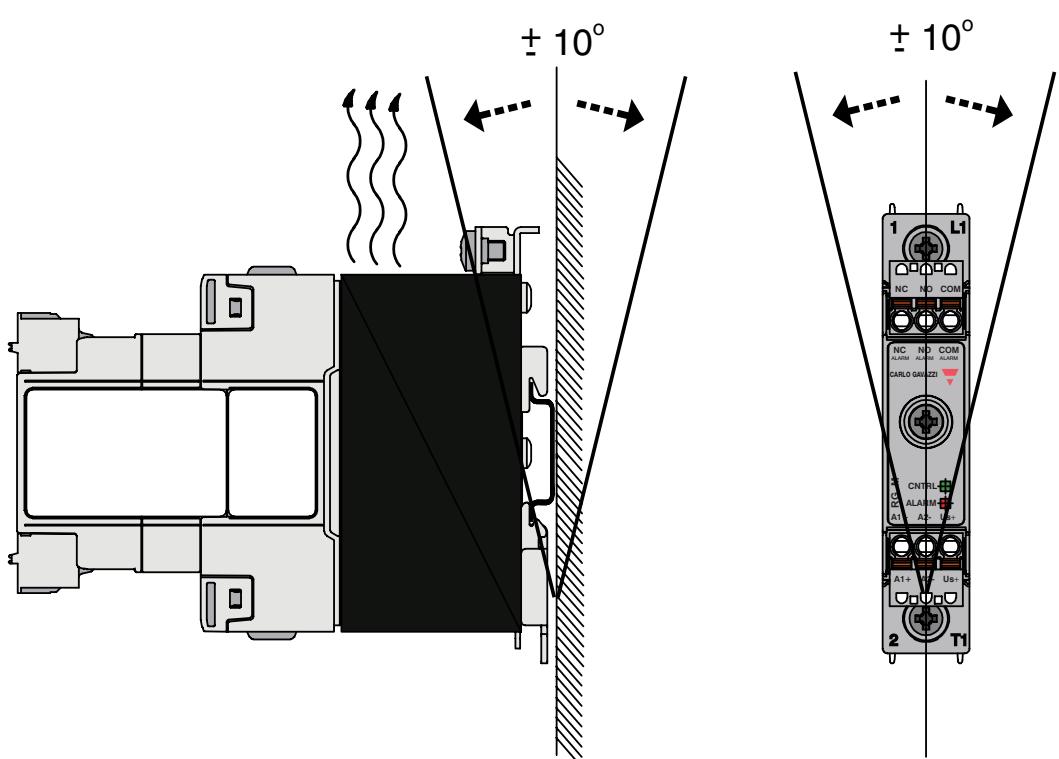
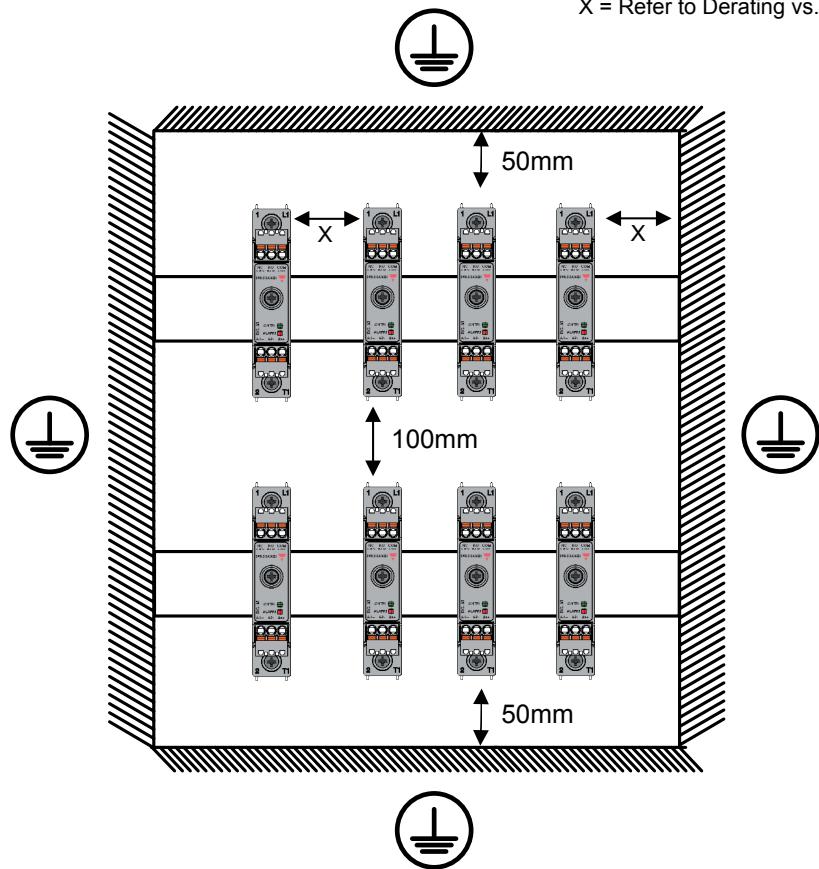


Step 1: Mount RG..M power module to heatsink

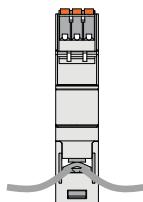
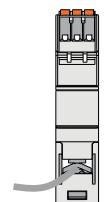
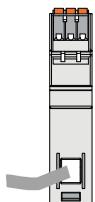
Step 2: Mount RG..M control module on RG..M power module

 **Installation**

X = Refer to Derating vs. Spacing Curves



Connection specifications

| Power connection | | | |
|---|--|---|---|
| Terminal | 1/L1, 2/T1 | | |
| Conductors | Use 75°C copper (Cu) conductors | | |
| | RG..KEM | RG..GEM | |
| |  |  |  |
| Stripping length | 12 mm | 11 mm | |
| Connection type | M4 screw with captivated washer | M5 screw with box clamp | |
| Rigid (solid & stranded) UL/CSA rated data | 2x 2.5 – 6.0 mm ² 2x 14 – 10 AWG | 1x 2.5 – 6.0 mm ² 1x 14 – 10 AWG | 1x 2.5 – 25.0 mm ² 1x 14 – 3 AWG |
| Flexible with end sleeve | 2x 1.0 – 2.5 mm ² 2x 2.5 – 4.0 mm ² 2x 18 – 14 AWG 2x 14 – 12 AWG | 1x 1.0 – 4.0 mm ² 1x 18 – 12 AWG | 1x 2.5 – 16.0 mm ² 1x 14 – 6 AWG |
| Flexible without end sleeve | 2x 1.0 – 2.5 mm ² 2x 2.5 – 6.0 mm ² 2x 18 – 14 AWG 2x 14 – 10 AWG | 1x 1.0 – 6.0 mm ² 1x 18 – 10 AWG | 1x 4.0 – 25.0 mm ² 1x 12 – 3 AWG |
| Torque specifications | Posidrive bit 2 UL: 2.0 Nm (17.7 lb-in) IEC: 1.5 – 2.0 Nm (13.3 – 17.7 lb-in) | | Posidrive bit 2 UL: 2.5 Nm (22 lb-in) IEC: 2.5 – 3.0 Nm (22 – 26.6 lb-in) |
| Aperture for termination lug (fork or ring) | 12.3 mm | | n/a |
| Protective Earth (PE) connection | M5, 1.5 Nm (13.3 lb-in) M5 PE screw is not provided with the solid state relay. PE connection is required when product is intended to be used in Class 1 applications according to EN/IEC 61140 | | |

Control, supply and alarm connection

| | |
|---|---|
| Terminals | A1+, A2-, Us+, NC, NO, COM  Front view |
| Conductors | Use 60/75°C copper (Cu) conductors |
| Stripping length | 8 – 10 mm |
| Connection type | Spring plug, pitch 5.00 mm |
| Rigid (solid & stranded) UL/CSA rated data | 0.2 – 2.5 mm ² , 26 – 12 AWG |
| Flexible with end sleeve | 0.25 – 2.5 mm ² |
| Flexible without end sleeve | 0.25 – 2.5 mm ² |
| Flexible with end sleeve using TWIN ferrules | 0.5 – 1.0 mm ² |



COPYRIGHT ©2025
Content subject to change.
Download the PDF: <https://gavazziautomation.com>